| Course Objective  | Competencies  |
|---|---|
| Learn to export CAM simulations to full machine simulator. Parts are more complex than in CAM Applications 1. | <ul> <li>Export fixtures to appropriate database.</li> <li>Export stock models to appropriate database.</li> <li>Export part models to appropriate database.</li> <li>Set export coordinate systems.</li> <li>Set Work Coordinate System names and numbers.</li> <li>Simulate to detect collisions and undesirable cutting</li> </ul> |
| Machine parts of increased complexity on CNC machines   | <ul> <li>conditions.</li> <li>Set up the stock according to the CAM program.</li> <li>Set Tool Length Offsets.</li> <li>Set Work Offsets.</li> <li>Run a graphic simulation.</li> <li>Run a dry run.</li> <li>Cut the part.</li> <li>Perform a First Article Inspection to confirm part quality.</li> </ul>                           |
| Create lathe operation setups using CAD solid modeling.   | <ul> <li>Perform a First Article Inspection to confirm part quality.</li> <li>Create proper file folders for lab projects.</li> <li>Identify the proper fixture to hold the workpiece.</li> <li>Insert all components of lathe setup in an assembly.</li> <li>Edit stock to required length.</li> </ul>                               |
| Open lathe setups in CAM and perform manufacturing operations.  | <ul> <li>Transform assembly into proper plane for lathe operations.</li> <li>Ensure part is at proper XYZ origin.</li> <li>Identify stock and fixture solids for manufacturing.</li> <li>Adjust machining process for tolerance control.</li> </ul>   |

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| 5. Create multiple mill operation setups using CAD solid | Create proper file folders for lab projects.                 |
|--|--|
| modeling   | Decide how many operations will be required to               |
|  | manufacture a given part.                                    |
|  | • Discuss how the result of one operation becomes the stock  |
|  | in the next.   |
|  | • Import fixture CAD models into the CAM file for collision  |
|  | detection.   |
|  | Create initial stock as a solid.                             |
| 6. Open mill setups in CAM and perform manufacturing     | • Transform assembly into proper plane for lathe operations. |
| operations   | • Ensure part is at proper XYZ origin.                       |
|  | • Identify stock and fixture solids for manufacturing.       |
|  | Adjust machining process for tolerance control.              |
| 7. Perform multi-axis machining                          | Recognize parts requiring a multi-axis mill.                 |
|  | • Import 4 <sup>th</sup> axis fixtures into CAM system.      |
|  | Define part volumetric center.                               |
|  | Create initial mill stock as a solid.                        |
|  | Perform indexing operations.                                 |